

CLAIMS

1. A hot melt adhesive comprising an effective amount of a scented material having a flashpoint of greater than 100°F.
2. The adhesive of claim 1 wherein the scented material has a flashpoint of greater than 200°F.
3. The adhesive of claim 2 wherein the scented material has a flashpoint of greater than 300°F.
4. The adhesive of claim 3 wherein the scented material comprises an essential oil.
5. The adhesive of claim 1 wherein the essential material is selected from the group consisting of achillea oil, anise oil, balm mint oil, basil oil, bee balm oil, bergamot oil, birch oil, bitter almond oil, bitter orange oil, calendula oil, california nutmeg oil, caraway oil, cardamom oil, chamomile oil, cinnamon oil, clary oil, cloveleaf oil, clove oil, coriander oil, cypress oil, eucalyptus oil, fennel oil, gardenia oil, geranium oil, ginger oil, grapefruit oil, hops oil, hyptis oil, indigo bush oil, jasmine oil, juniper oil, kiwi oil, laurel oil, lavender oil, lemongrass oil, lemon oil, linden oil, lovage oil, mandarin orange oil, matricaria oil, musk rose oil, nutmeg oil, olibanum, orange flower oil, orange oil, patchouli oil, pennyroyal oil, peppermint oil, pine oil, pine tar oil, rose hips oil, rosemary oil, rose oil, rue oil, sage oil, sambucus oil, sandalwood oil, sassafras oil, silver fir oil, spearmint oil, sweet marjoram oil, sweet violet oil, tar oil, tea tree oil, thulasia oil, thyme oil, turmeric oil, wild mint oil, yarrow oil, ylang ylang oil,
6. The adhesive of claim 5 wherein the essential oil is lavender oil.

7. The adhesive of claim 6 wherein the lavender oil comprises at least one component which has been modified.
8. The adhesive of claim 6 wherein the lavender oil comprises at least one synthetic component.
9. The adhesive of claim 6 wherein the lavender oil has a closed cup flash point greater than 300°F.
10. The adhesive of claim 1 which is a pressure sensitive adhesive.
11. The adhesive of claim 1 comprising an adhesive polymer selected from the group consisting of styrene butadiene styrene polymers, styrene isoprene styrene polymers and mixtures thereof.
12. The adhesive of claim 11 wherein the scented material comprises an essential oil.
13. The adhesive of claim 12 wherein the scented material comprises lavender oil.
14. The adhesive of claim 13 wherein the scented material further comprises a mineral oil.
15. The adhesive of claim 14 wherein the scented material has a closed cup flash point greater than 300°F.